## Operation, Parts

# Electric Airless Sprayers



For professional use only.

Not approved for use in explosive atmospheres or hazardous locations. For portable airless spraying of architectural paints and coatings.

Ultra 395 PC, Ultimate NOVA 395 PC, Classic S 395 PC, Classic S 495 PC, Ultra 395 PC Pro 3300 psi (228 bar, 22.8 MPa) Maximum Working Pressure

Ultra 395 PC Classic, Ultra 495 PC Classic 3000 psi (207 bar, 20.7 MPa) Maximum Working Pressure

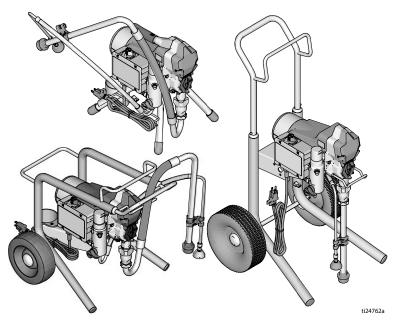
See page 3 for additional model information.



#### **Important Safety Instructions**

Read all warnings and instructions in this manual and related manuals. Be familiar with the controls and the proper usage of the equipment. Save these instructions.

Related Manuals
Gun- 311861 (Contractor/FTx) 312830 (SG3) Pump - 334599



Use only genuine Graco replacement parts.
The use of non-Graco replacement parts may void warranty.

PROVEN QUALITY, LEADING TECHNOLOGY.

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# Models

	VAC	Model	Stand	Lo-Boy	Hi-Boy
		Ultra 395 PC	17C314	17C315	17C317
Intertek 110474 Certified to CAN/CSA C22.2 No. 68 Conforms to UL 1450	120 USA	Ultimate NOVA 395 PC	826196	826197	826198
	100 Japan/Taiwan	Ultra 395 PC	17C391		
	230	Classic S 395 PC	17C361		17C362
	CEE 7/7	Classic S 495 PC	17E023		17E025
	230 Europe Multi	Classic S 495 PC	17E024		17E026
CE	110 UK	Classic S 395 PC	17C359		
	110 UK	Classic S 495 PC	18C269		
	230 Asia/ANZ	Ultra 395 PC	17C390		17C408
	230 ANZ	Ultra 395 PC Pro	17C392		
رف	230 China	Ultra 395 PC Classic	17C409		

### Warnings

## Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

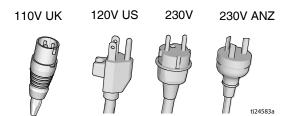
#### **↑WARNING**



#### GROUNDING

This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.

- Improper installation of the grounding plug is able to result in a risk of electric shock.
- When repair or replacement of the cord or plug is required, do not connect the grounding wire to either flat blade terminal.
- The wire with insulation having an outer surface that is green with or without yellow stripes is the grounding wire.
- Check with a qualified electrician or serviceman when the grounding instructions are not completely understood, or when in doubt as to whether the product is properly grounded.
- Do not modify the plug provided; if it does not fit the outlet, have the proper outlet installed by a qualified electrician.
- This product is for use on a nominal 110V, 120V, or 230V circuit and has a grounding plug similar to the plugs illustrated below.



- Only connect the product to an outlet having the same configuration as the plug.
- Do not use an adapter with this product.

#### **Extension Cords:**

- Use only a 3-wire extension cord that has a grounding plug and a grounding receptacle that
  accepts the plug on the product.
- Make sure your extension cord is not damaged. If an extension cord is necessary use 12 AWG (2.5mm²) minimum to carry the current that the product draws.
- An undersized cord results in a drop in line voltage and loss of power and overheating.

### WARNING

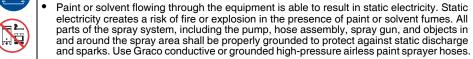


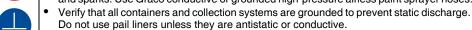
#### FIRE AND EXPLOSION HAZARD

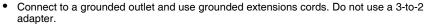
Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. To help prevent fire and explosion:



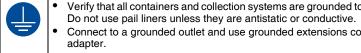
Do not spray flammable or combustible materials near an open flame or sources of ignition such as cigarettes, motors, and electrical equipment.







- Do not use a paint or a solvent containing halogenated hydrocarbons.
- Do not spray flammable or combustible liquids in a confined area.
- Keep spray area well-ventilated. Keep a good supply of fresh air moving through the area.
- Sprayer generates sparks. Keep pump assembly in a well ventilated area at least 20 feet (6.1 m) from the spray area when spraying, flushing, cleaning, or servicing. Do not spray pump assembly.
- Do not smoke in the spray area or spray where sparks or flame is present.
- Do not operate light switches, engines, or similar spark producing products in the spray
- Keep area clean and free of paint or solvent containers, rags, and other flammable materials.
- Know the contents of the paints and solvents being sprayed. Read all Safety Data Sheets (SDS) and container labels provided with the paints and solvents. Follow the paint and solvents manufacturer's safety instructions.
- Fire extinguisher equipment shall be present and working.





## Warnings

### **MARNING**



#### SKIN INJECTION HAZARD

High-pressure spray is able to inject toxins into the body and cause serious bodily injury. In the event that injection occurs, **get immediate surgical treatment**.



- Do not aim the gun at, or spray any person or animal.
- Keep hands and other body parts away from the discharge. For example, do not try to stop leaks with any part of the body.
- Always use the nozzle tip guard. Do not spray without nozzle tip guard in place.
- Use Graco nozzle tips.



Use caution when cleaning and changing nozzle tips. In the case where the nozzle tip clogs
while spraying, follow the Pressure Relief Procedure for turning off the unit and relieving
the pressure before removing the nozzle tip to clean.



- Equipment maintains pressure after power is shut off. Do not leave the equipment energized or under pressure while unattended. Follow the **Pressure Relief Procedure** when the equipment is unattended or not in use, and before servicing, cleaning, or removing parts.
- Check hoses and parts for signs of damage. Replace any damaged hoses or parts.
- This system is capable of producing 3300 psi. Use Graco replacement parts or accessories that are rated a minimum of 3300 psi.
- Always engage the trigger lock when not spraying. Verify the trigger lock is functioning properly.
- Verify that all connections are secure before operating the unit.
- Know how to stop the unit and bleed pressure quickly. Be thoroughly familiar with the controls.

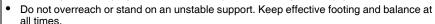


#### **EQUIPMENT MISUSE HAZARD**

Misuse can cause death or serious injury.







- Stay alert and watch what you are doing.
- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not kink or over-bend the hose.
- Do not expose the hose to temperatures or to pressures in excess of those specified by Graco.
- Do not use the hose as a strength member to pull or lift the equipment.
- Do not spray with a hose shorter than 25 feet.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it

#### **↑WARNING**



#### **ELECTRIC SHOCK HAZARD**

This equipment must be grounded. Improper grounding, setup, or usage of the system can cause electric shock.



- Turn off and disconnect power cord before servicing equipment.
- Connect only to grounded electrical outlets.
- Use only 3-wire extension cords.
- Ensure ground prongs are intact on power and extension cords.
- Do not expose to rain. Store indoors.



#### PRESSURIZED ALUMINUM PARTS HAZARD

Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.

- Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents.
- Do not use chlorine bleach.
- Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.



#### MOVING PARTS HAZARD

Moving parts can pinch, cut, or amputate fingers and other body parts.



- Keep clear of moving parts.
- Do not operate equipment with protective guards or covers removed.
- Pressurized equipment can start without warning. Before checking, moving, or servicing
  equipment, follow the Pressure Relief Procedure and disconnect all power sources.



#### TOXIC FI UID OR FUMES HAZARD

Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.

- · Read MSDSs to know the specific hazards of the fluids you are using.
- Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.



#### PERSONAL PROTECTIVE EQUIPMENT

Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This protective equipment includes but is not limited to:

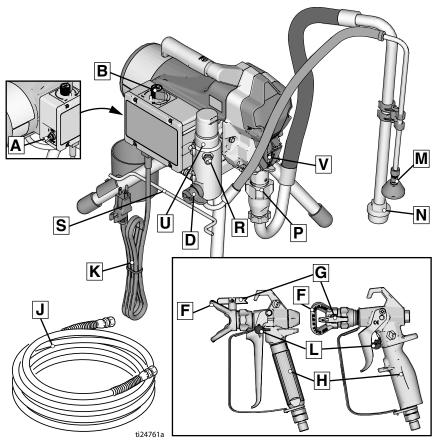
- Protective eyewear, and hearing protection.
- Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

#### **CALIFORNIA PROPOSITION 65**

This product contains a chemical known to the State of California to cause cancer, birth defects or other reproductive harm. Wash hands after handling.

## **Component Identification**

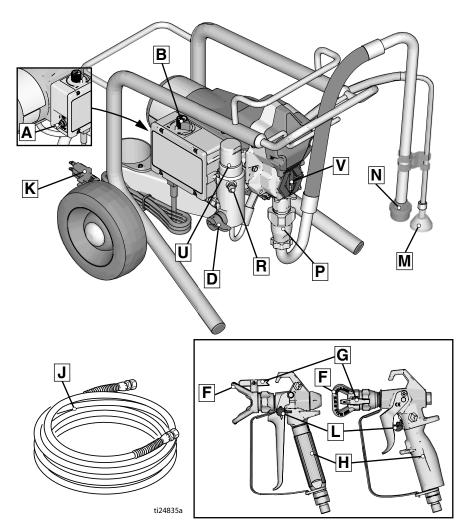
#### **Stand Models**



Α	ON/OFF Switch
В	Pressure Control
D	Prime Valve
F	Tip Guard
G	Spray Tip
Н	Gun
J	Airless Hose
K	Power Cord
L	Trigger Lock
М	Drain Tube

N	Fluid Intake
Р	Pump
R	Fluid Outlet
S	Power Cord Wrap
U	Filter
V	Finger Guard / TSL Fill Point
	Model/Serial Tag (Not shown, located
	on bottom of unit.)

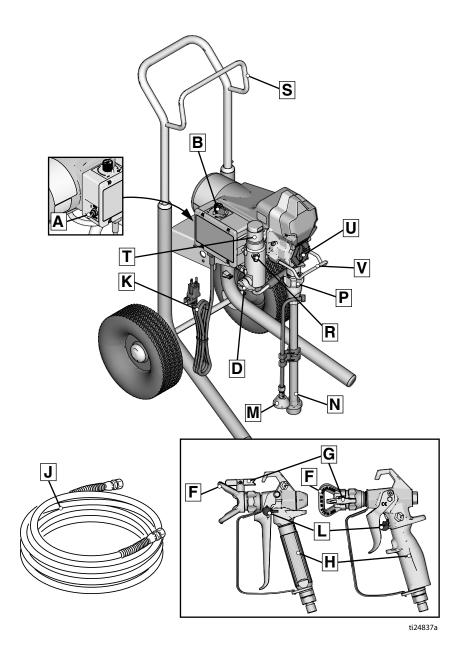
## **Lo-Boy Models**



Α	ON/OFF Switch
В	Pressure Control
D	Prime Valve
F	Tip Guard
G	Spray Tip
Н	Gun
J	Airless Hose
K	Power Cord

L	Trigger Lock
М	Drain Tube
Ν	Fluid Intake
Р	Pump
R	Fluid Outlet
U	Filter
V	Finger Guard / TSL Fill Point
	Model/Serial Tag (Not shown, located
	on bottom of unit.)

### **Hi-Boy Models**



#### **Hi-Boy Models**

Α	ON/OFF Switch
В	Pressure Control
D	Prime Valve
F	Tip Guard
G	Spray Tip
Н	Gun
J	Airless Hose
K	Power Cord
L	Trigger Lock

М	Drain Tube
N	Fluid Intake
Р	Pump
R	Fluid Outlet
S	Hanger
Т	Filter
U	Finger Guard / TSL Fill Point
V	Pail Hook
	Model/Serial Tag (Not shown, located
	on bottom of unit.)

### Grounding

## Grounding









The equipment must be grounded to reduce the risk of static sparking and electric shock. An electric or static spark can cause fumes to ignite or explode. An improper ground can cause electric shock. A good ground provides an escape wire for the electric current.

This sprayer includes a ground wire with an appropriate ground contact.

The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.

Do not modify the plug provided; if it does not fit the outlet, have the proper outlet installed by a qualified electrician.

#### **Power Requirements**

- 110-120V units require 100-120 VAC, 50/60 Hz, 13A, 1 phase.
- 230V units require 230 VAC, 50/60 HZ, 7A, 1 phase.

#### **Extension Cords**

Use an extension cord with an undamaged ground contact. If an extension cord is necessary, use a 3-wire, 12 AWG (2.5 mm<sup>2</sup>) minimum.

**NOTE:** Smaller gauge or longer extension cords may reduce sprayer performance.

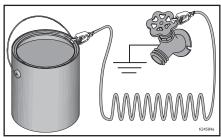
#### **Pails**

**Solvent and oil-based fluids:** follow local code. Use only conductive metal pails, placed on a grounded surface such as concrete.

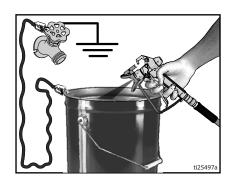
Do not place pail on a non-conductive surface such as paper or cardboard which interrupts grounding continuity.



Always ground a metal pail: connect a ground wire to the pail. Clamp one end to the pail and the other end to a true earth ground such as a water pipe.



To maintain ground continuity when sprayer is flushed or pressure is relieved: hold metal part of spray gun firmly to the side of a grounded metal pail then trigger the gun.



### Pressure Relief Procedure

#### **Pressure Relief Procedure**

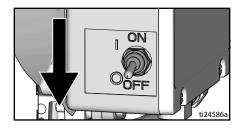


Follow the Pressure Relief Procedure whenever you see this symbol.

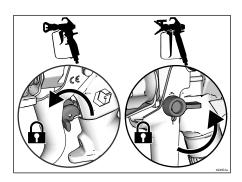


This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashed fluid and moving parts, follow the Pressure Relief Procedure whenever sprayer is stopped and before sprayer is cleaned or checked, and before equipment is serviced.

 Turn the ON/OFF switch to OFF position. Wait 7 seconds for power to dissipate.



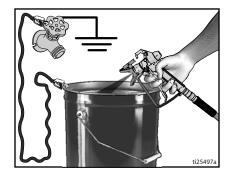
2. Engage the trigger lock.



3. Turn pressure control to lowest setting. Disengage the trigger lock.



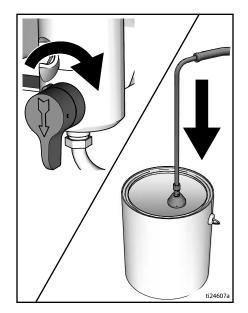
 Hold a metal part of the gun firmly to a grounded metal pail. Trigger the gun to relieve pressure.



Engage the trigger lock.

## Pressure Relief Procedure

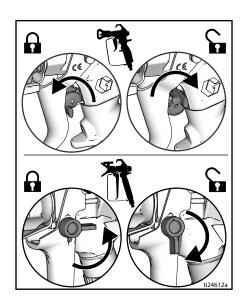
 Turn the prime valve down. Put drain tube in a pail. Leave prime valve in the down (drain) position until you are ready to spray again.



- If you suspect the spray tip or hose is clogged or that pressure has not been fully relieved:
  - VERY SLOWLY loosen the tip guard retaining nut or the hose end coupling to relieve pressure gradually.
  - b. Loosen the nut or coupling completely.
  - c. Clear hose or tip obstruction.

### **Trigger Lock**

Always engage the trigger lock when sprayer is stopped to prevent the gun from being triggered accidentally by hand or if dropped or bumped.



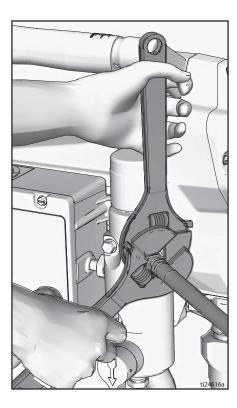
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### Setup

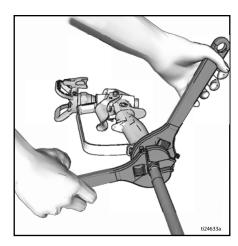


When unpacking sprayer for the first time or after long term storage perform setup procedure. When first setup is performed remove shipping plug from fluid outlet.

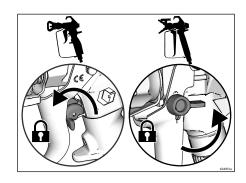
 Connect Graco airless hose to fluid outlet. Use wrenches to tighten securely.



2. Connect other end of hose to gun.

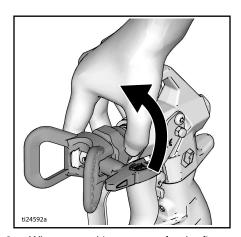


- 3. Use wrenches to tighten securely.
- 4. Engage trigger lock.

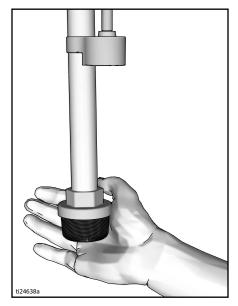


### Setup

5. Remove tip guard.

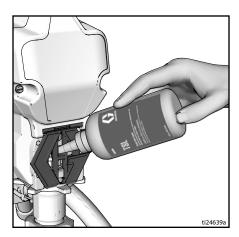


 When unpacking sprayer for the first time remove packaging materials from inlet strainer. After long term storage check inlet strainer for clogs and debris.

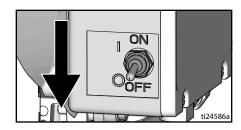


- 7. Fill throat packing nut with TSL to prevent premature packing wear. Do this daily or each time you spray.
  - Place the TSL bottle nozzle into the top center opening in the finger guard at the front of the sprayer.

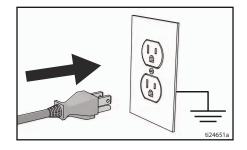
b. Squeeze bottle to dispense enough TSL to fill the space between the pump rod and packing nut seal.



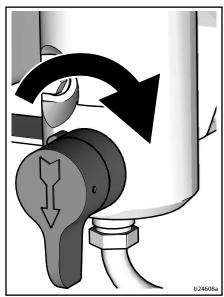
8. Make certain ON/OFF switch is OFF.



Plug power supply cord into a properly grounded electrical outlet.



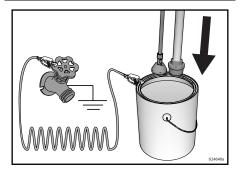
10. Turn prime valve down.



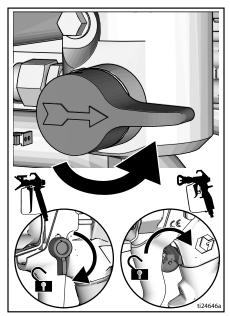
 Place fluid intake with drain tube in grounded metal pail partially filled with flushing fluid. See **Grounding**, page 12.

**NOTE:** New sprayers are shipped with storage fluid that must be flushed out with mineral spirits prior to using the sprayer.

Check flushing fluid for compatibility with material that is to be sprayed. A secondary flush with a compatible fluid may be necessary. Water for latex paint or mineral spirits for oil-based paint.



- 12. Turn pressure control to lowest setting.
- 13. Turn ON/OFF switch to **ON** position.
- Increase pressure 1/2 turn to start motor.
   Allow fluid to flush through sprayer for one minute.
- 15. Turn prime valve horizontal. Disengage trigger lock.



- Hold a metal part of the gun firmly to a grounded metal pail. Trigger gun and flush until clean.
- 17. Turn ON/OFF switch to **OFF** position.
- 18. Engage trigger lock.
- If the initial flushing fluid is not compatible with the paint that is to be sprayed, a second flush is needed. Repeat steps 11-18.
- 20. Sprayer is now ready to start up and spray.

## Startup

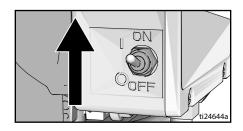
### **Startup**



- Perform Pressure Relief Procedure, page 13.
- 2. Turn pressure control to lowest pressure.

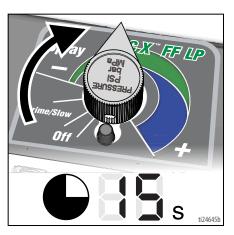


3. Turn ON/OFF switch to ON position.

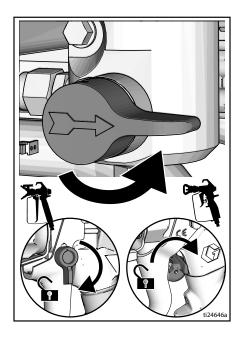


4. Place fluid intake in paint pail. Place drain tube in waste pail.

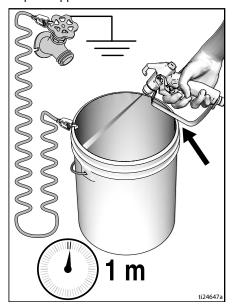
 Increase pressure 1/2 turn to start motor.
 Allow paint to circulate through sprayer until paint flows out the drain tube.



6. Turn prime valve horizontal. Disengage trigger lock.



 Hold gun against grounded metal waste pail. Trigger gun at least 1 minute until paint appears.



 Move gun to paint pail and trigger for 20 seconds. Release trigger and allow sprayer to build pressure. Engage trigger lock.



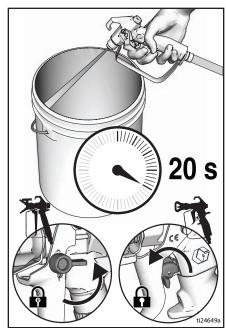








High-pressure spray is able to inject toxins into the body and cause serious bodily injury. Do not stop leaks with hand or rag.



9. Inspect Airless Hose and hose connections for leaks. If leaks occur, perform **Pressure Relief Procedure**, page 13, then tighten all fittings and repeat **Startup** procedure. If there are no leaks, continue with **Operation**, page 20.

## **Operation**

### **Spray Tip Installation**

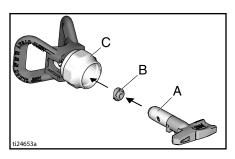




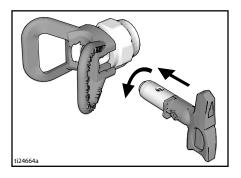




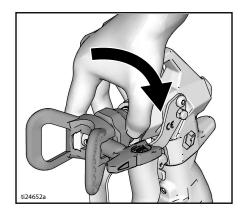
- Perform Pressure Relief Procedure, page 13.
- Use spray tip (A) to insert
   OneSeal<sup>™</sup> (B) into tip guard (C).



3.Insert Spray Tip.

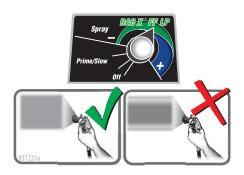


4. Screw assembly onto gun. Tighten.



### **Spray**

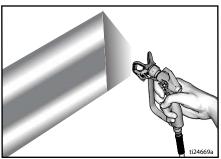
When a RAC X<sup>TM</sup> FF LP Fine Finish Low Pressure reversible spray tip is used, spraying pressure can be lowered. Spraying at a lower pressure results in less overspray and reduces spray tip wear. Adjust the sprayer pressure to minimize overspray.



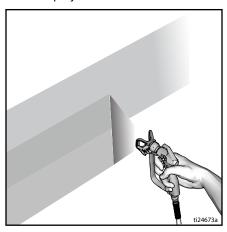
Atomized, evenly distributed fan pattern

Tails

1. Spray test pattern. Adjust pressure to eliminate heavy edges.



- Use smaller tip size if pressure adjustment cannot eliminate heavy edges.
- 3. Hold gun perpendicular, 10-12 in. (25-30 cm) from surface. Spray back and forth; overlap by 50%.



 Trigger gun after moving. Release trigger before stopping. For additional spraying information, see separate gun manual.

#### **Clear Tip Clog**



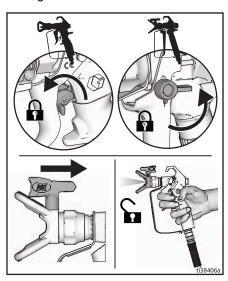




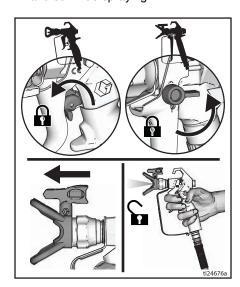


To avoid injury, never point gun at your hand or into a rag!

 Release trigger. Engage trigger lock. Rotate Spray Tip. Disengage trigger lock. Trigger gun at waste area to clear clog.



 Engage trigger lock. Return Spray Tip to original position. Disengage trigger lock and continue spraying.



#### **Digital Display**

Some models are equipped with a digital display. This section explains how to use this feature.





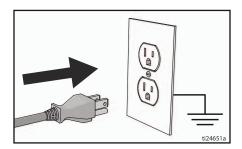


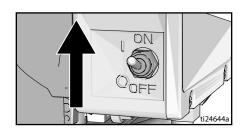




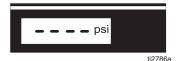
#### **Pressure Display**

- 1. Perform Pressure Relief Procedure, page 13.
- 2. Plug sprayer into grounded outlet. Turn ON/OFF switch to **ON** position.



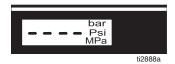


 The pressure is displayed. Dashes indicate pressure is less than 200 psi (14 bar, 1.4 MPa).



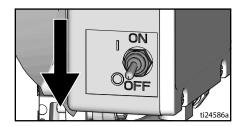
4. Press and hold display button to change pressure units (psi, bar, or MPa).





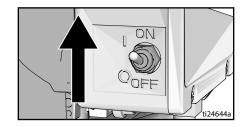
#### **Stored Data Display**

1. Turn ON/OFF switch to **OFF** position.



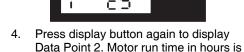
To enter Stored Data Mode, press and hold display button and turn ON/OFF switch to **ON** position.





 Sprayer model number is displayed followed by Data Point 1 which is the unit power on time in hours.





displayed.



 Press display button again to display Data Point 3. This will be the last error code.





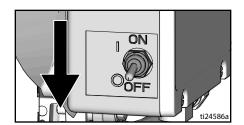
- 6. To erase last error code, press and hold display button.
- Press display button again to display Data Point 4. The software revision is displayed.



8. Press display button again to return to Data Point 1.



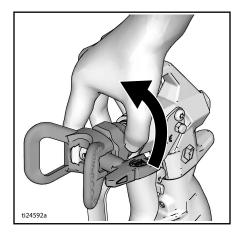
9. Turn ON/OFF switch to **OFF** position to exit Stored Data.



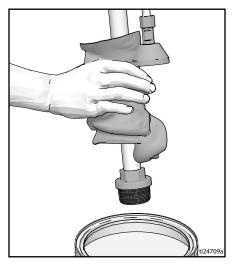
#### Cleanup



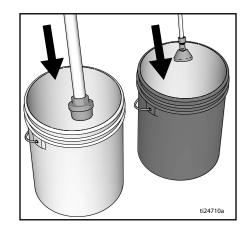
- Perform Pressure Relief Procedure, page 13.
- Remove tip guard and Spray Tip. For additional information, see separate gun manual.



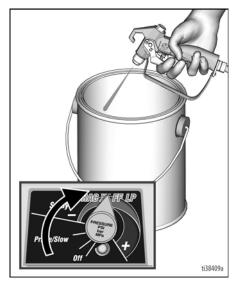
3. Remove fluid intake and drain tube from paint, wipe excess paint off outside.



 Place fluid intake in flushing fluid. Use water for water-based paint and mineral spirits for oil-based paint. Place drain tube in waste pail.

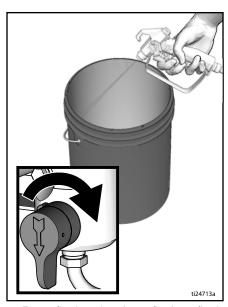


- 5. Turn prime valve horizontal.
- Increase pressure 1/2 turn to start motor. Hold gun against paint pail. Disengage trigger lock. Trigger gun and increase pressure until the pump runs steady and flushing fluid appears.

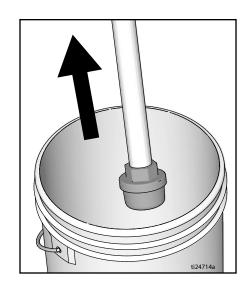


7. Stop triggering gun. Move gun to waste pail, hold gun against pail, trigger gun to thoroughly flush system.

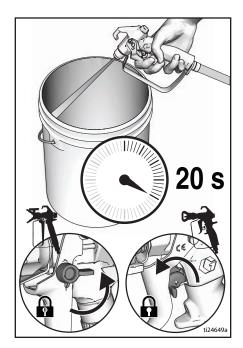
 While continuing to trigger gun, turn prime valve down. Then, release gun trigger. Allow flushing fluid to circulate until fluid comes out of drain tube clear.



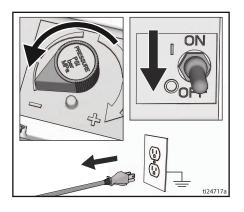
9. Raise fluid intake above flushing fluid.



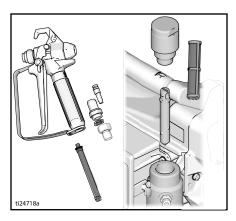
- Turn prime valve horizontal. Trigger gun into flushing pail for 20 seconds to purge fluid from hose.
- 11. Engage trigger lock.



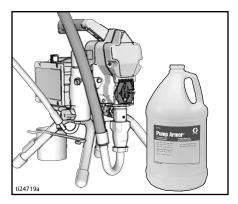
 Turn pressure control knob to the lowest pressure setting and turn ON/OFF switch to OFF position. Disconnect power to sprayer.



 Remove filter from gun and sprayer if installed. Clean and inspect. Install filter. See separate gun manual.



 If flushing with water, flush again with mineral spirits or Pump Armor to leave a protective coating to prevent freezing or corrosion.



15. Wipe sprayer, hose and gun with a rag soaked in water or mineral spirits.



### **Maintenance**

Routine maintenance is important to ensure proper operation of your sprayer. Maintenance includes performing routine actions which keep your sprayer in operation and prevents trouble in the future.











Activity	Interval
Inspect/clean sprayer filter, fluid inlet strainer, and gun filter.	Daily or each time you spray
Inspect motor shield vents for blockage.	Daily or each time you spray
Fill TSL by adding through TSL fill point.	Daily or each time you spray
Inspect motor brushes for wear. Brushes must be 1/2 in. (13mm) minimum length. NOTE: Brushes do not wear at the same rate on both sides of motor. Check both brushes.	Every 1000 gallons (3785 liters)
Check sprayer stall.	Every 1000 gallons (3785 liters)
With sprayer gun NOT triggered, sprayer motor should stall and not restart until gun is triggered again.	
If sprayer starts again with gun NOT triggered, inspect pump for internal/external leaks and check prime valve for leaks.	
Throat packing adjustment	As necessary based on usage
When pump packing begins to leak after extended use, tighten packing nut down until leakage stops or lessens. This allows approximately 100 gallons of additional operation before a repacking is required. Packing nut can be tightened without 0-ring removal.	

## **Troubleshooting**

#### Mechanical/Fluid Flow













- Follow Pressure Relief Procedure, page 13, before checking or repairing.
- 2. Check all possible problems and causes before disassembling the unit.

Problem	What to Check If check is OK, go to next check	What to Do When check is not OK, refer to this column
For units with display: E=0X is displayed.	Fault condition exists.	Determine fault correction from <b>Electrical</b> , page 31.
For units with no display: Control board status light is blinking or the light is off and there is power to the sprayer.		
Pump output is low	Spray tip worn.	Follow Pressure Relief Procedure, page 13, then replace tip. See separate gun or tip manual.
	Spray tip clogged.	Relieve pressure. Check and clean spray tip.
	Paint supply.	Refill and reprime pump.
	Intake strainer clogged.	Remove and clean, then reinstall.
	Intake valve ball and piston ball are not seating properly.	Remove intake valve and clean. Check balls and seats for nicks; replace if necessary. See pump manual. Strain paint before using to remove particles that could clog pump.
	Fluid filter or tip filter is clogged or dirty.	Clean filter.
	Prime valve leaking.	Follow Pressure Relief Procedure, page 13, then repair prime valve.
	Verify pump does not continue to stroke when gun trigger is released. (Prime valve not leaking.)	Service pump. See pump manual.
	Leaking around throat packing nut which may indicate worn or damaged packings.	Replace packings. See pump manual. Also check piston valve seat for hardened paint or nicks and replace if necessary. Tighten packing nut/wet-cup.

Problem	What to Check If check is OK, go to next check	What to Do When check is not OK, refer to this column
Pump output is low	Pump rod damage.	Repair pump. See pump manual.
	Low stall pressure.	Turn pressure knob fully clockwise. Make sure pressure control knob is properly installed to allow full clockwise position. If problem persists, replace pressure transducer.
	Piston packings are worn or damaged.	Replace packings. See pump manual.
	O-ring in pump is worn or damaged.	Replace o-ring. See pump manual.
	Intake valve ball is packed with material.	Clean intake valve. See pump manual.
	Large pressure drop in hose with heavy materials.	Reduce overall length of hose.
	Check extension cord for correct size.	See Extension Cords, page 12.
	Loose motor brushes and terminals.	Tighten terminal screws. Replace brushes if leads are damaged.
	Worn motor brushes. (Brushes must be 1/2 in. [13mm] minimum length).	Replace brushes.
	Broken and misaligned motor brush springs. Rolled portion of spring must rest squarely on top of brush.	Replace spring if broken. Realign spring with brush.
	Motor brushes are binding in brush holders.	Clean brush holders, remove carbon dust with a small cleaning brush. Align brush lead with slot in brush holder to assure free vertical brush movement.
Motor runs but pump does not stroke	Connecting rod assembly damaged. See pump manual.	Replace connecting rod assembly. See pump manual.
	Gears or drive housing damaged.	Inspect drive housing assembly and gears for damage and replace if necessary.
Excessive paint leakage into throat packing nut	Throat packing nut is loose.	Remove throat packing nut spacer. Tighten throat packing nut just enough to stop leakage.
	Throat packings are worn or damaged.	Replace packings. See pump manual.
	Displacement rod is worn or damaged.	Replace rod. See pump manual.

Problem	What to Check If check is OK, go to next check	What to Do When check is not OK, refer to this column
Fluid is spitting from gun	Air in pump or hose.	Check and tighten all fluid connections. Cycle pump as slowly as possible during priming.
	Spray tip is partially clogged.	Clear tip. See <b>Clear Tip Clog</b> , page 21.
	Fluid supply is low or empty.	Refill fluid supply. Prime pump. See pump manual. Check fluid supply often to prevent running pump dry.
Pump is difficult to prime	Air in pump or hose.	Check and tighten all fluid connections. Cycle pump as slowly as possible during priming.
	Intake valve is leaking.	Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.
	Pump packings are worn.	Replace pump packings. See pump manual.
	Paint is too thick.	Thin the paint according to supplier recommendations.
Sprayer operates for 5 to 10 minutes then stops	Pump packing nut too tight. When pump packing nut is too tight the packings on the pump rod restrict pump action and overloads the motor.	Loosen pump packing nut. Check for leaks around throat. If necessary, replace pump packings. See Pump manual.

#### **Electrical**

Symptom: Sprayer does not run, stops running, or will not shut off.











Perform **Pressure Relief Procedure**, page 13.

- 1. Plug sprayer into correct voltage, grounded outlet.
- Turn the ON/OFF switch OFF, wait 30 seconds and then turn power back ON again (this ensures sprayer is in normal run mode).
- 3. Turn pressure control knob clockwise 1/2 turn.

4. View digital display or remove control box cover to view control board status light. To determine which code (or any other code besides voltage supply) refer to the control board status light. Turn the ON/OFF switch **OFF**, remove the control cover then turn power back **ON**. Observe the status light. Blinking LED total count equals the error code (for example: two blinks equals CODE 02).







To avoid electrical shock hazards when covers are removed for troubleshooting, wait 7 seconds after disconnecting power cord for stored electricity to dissipate.

Problem	What to Check	How to check
Sprayer does not run at all	See flow chart, page 37.	
AND		
Display is blank		
OR		
Control board status light never lights		
Sprayer does not shut off	Control board.	Replace control board.
AND		
Display shows E=02		
OR		
Control board status light blinks 2 times repeatedly		
	I	1

Problem	What to Check	How to check
Sprayer does not run at all AND Display shows E=02	Check transducer or transducer connections	Make sure there is no pressure in the system (see <b>Pressure Relief Procedure</b> , page 13). Check fluid path for clogs, such as clogged filter.
OR Control board status light blinks 2 times repeatedly		Use airless paint spray hose with no metal braid. A small hose or metal braid hose may result in high-pressure spikes.
		Turn ON/OFF switch <b>OFF</b> and disconnect power to sprayer.
		Check transducer and connections to control board.
		Disconnect transducer from control board socket. Check that transducer and control board contacts are clean and secure.
		Reconnect transducer to control board socket. Connect power, turn ON/OFF switch <b>ON</b> and control knob 1/2 turn clockwise. If sprayer does not run properly, turn ON/OFF switch <b>OFF</b> and go to next step.
		Install new transducer. Connect power, turn ON/OFF switch <b>ON</b> and control knob 1/2 turn clockwise. Replace control board if sprayer does not run properly.
Sprayer does not run at all	Check transducer or transducer connections (control board is not	Turn ON/OFF switch <b>OFF</b> and disconnect power to sprayer.
Display shows E=03	detecting a pressure signal).	Check transducer and connections to control board.
OR Control board status light blinks 3 times repeatedly		Disconnect transducer from control board socket. Check to see if transducer and control board contacts are clean and secure.
		Reconnect transducer to control board socket. Connect power, turn ON/OFF switch <b>ON</b> and control knob to 1/2 turn clockwise. If sprayer does not run, turn ON/OFF switch <b>OFF</b> and go to next step.
		Connect a confirmed working transducer to control board socket.
		Turn ON/OFF switch <b>ON</b> and control knob to 1/2 turn clockwise. If sprayer runs, install new transducer. Replace control board if sprayer does not run.

Problem	What to Check	How to check
Sprayer does not run at all  AND  Display shows E=04  OR  Control board status light blinks 4 times repeatedly	Check voltage supply to the sprayer (control board is detecting a multiple voltage surges).	Turn ON/OFF switch <b>OFF</b> and disconnect power to sprayer. Locate a good voltage supply to prevent damage to electronics.
Sprayer does not run at all AND Display shows E=05 OR Control board status light blinks 5 times repeatedly	Control is commanding motor to run but motor shaft does not rotate. Possibly locked rotor condition, an open connection exists between motor and control, there is a problem with motor or control board, or motor amp draw is excessive.	1.Remove pump and try to run sprayer. If motor runs, check for locked or frozen pump or drive train. If sprayer does not run, continue to step 2.  2.Turn ON/OFF switch OFF and disconnect power to sprayer.  3.Disconnect motor connector(s) from control board socket(s). Check that motor connector and control board contacts are clean and secure. If contacts are clean and secure, continue to step 4.  4.Connect a DC voltmeter across the two motor wires – red & black spin the motor fan and check for a voltage to register on the meter. If voltage is not present, check brushes. If OK, replace motor. If voltage is present, go to step 5.  5.Perform a spin test by connecting a 9 –12 Volt battery to the motor leads. Motor leads may vary in style and size. Locate the two wires going to the carbon brushes normally Red and Black. Motor should spin when battery is connected to the motor leads.

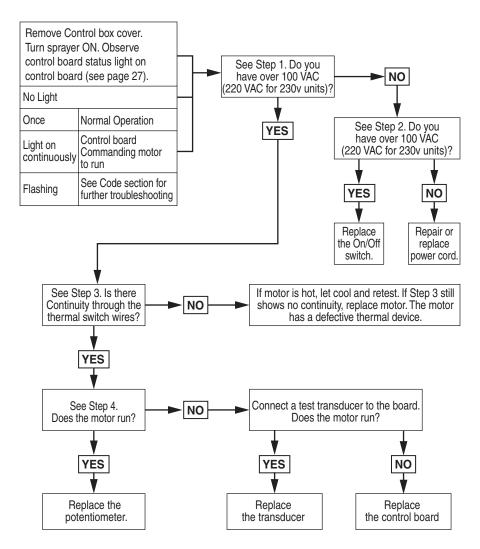
Problem	What to Check	How to check
Problem	What to Check	
		Connect the Red and Black leads from the motor to an Ohm meter.     Rotate the motor while checking for opens. If an open is found replace the motor.
		BLACK (-) PED (+) YELLOW
		1-3 ohms ti24723a
		7.Check motor thermal protection. Motor should be at ambient temperature for this test. Connect the yellow leads from the motor to an Ohm meter. Meter should indicate continuity or Ohms depending on the motor type.
		BLACK RED YELLOW
		YELLOW  BEEP TO  124725a

	T	T
Problem	What to Check	How to check
		Use an Ohm meter to check motor for shorts. Connect (–) meter lead to motor case. Move the (+) meter lead to each motor wire. Meter should read open on all wires.
		GROUND YELLOW  124724a
		Reconnect motor connector(s) to control board socket(s). Connect power, turn ON/OFF switch <b>ON</b> and control knob to 1/2 turn clockwise. If motor does not run, replace control board.
Sprayer does not run at all  AND  Display shows E=06  OR  Control board status light blinks 6 times repeatedly	Motor is hot or there is a fault in the motor thermal device.	Allow sprayer to cool. If sprayer runs when cool, correct cause of overheating. Keep sprayer in cooler location with good ventilation. Make sure motor air intake is not blocked. If sprayer still does not run, replace motor.
Sprayer does not run at all  AND Display shows E=08  OR Control board status light blinks 8 times repeatedly	Check voltage supply to the sprayer (incoming voltage too low for sprayer operation).	Turn ON/OFF switch OFF and disconnect power to the sprayer.

Problem	What to Check	How to check
Basic electrical problems	Motor leads are securely fastened and properly mated	Replace loose terminals; crimp to leads. Be sure terminal are firmly connected.
		Clean circuit board terminals. Securely reconnect leads.
	For loose motor brush lead connections and terminals.	Tighten terminal screws. Replace brushes if leads are damaged.
	Brushes must be 1/2 in. [13mm] minimum. NOTE: Brushes do not wear at the same rate on both sides of motor. Check both brushes.	Replace brushes.
	Broken or misaligned motor brush springs. Rolled portion of spring must rest squarely on top of brush.	Replace spring if broken. Realign spring with brush.
	Motor brushes may be binding in brush holders.	Clean brush holders. Remove carbon with small cleaning brush. Align brush leads with slot in brush holder to assure free vertical brush movement.
	Motor armature commutator for burn spots, gouges or extreme roughness.	Remove motor and have motor shop resurface commutator if possible.

#### Sprayer Will Not Run

(See following page for steps)

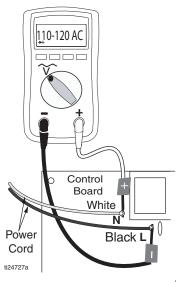


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## Troubleshooting

#### Step 1:

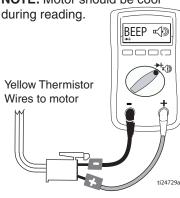
Plug Power cord in and turn switch ON. Connect probes to L and N on control board. Turn meter to AC Volts.



### Step 3:

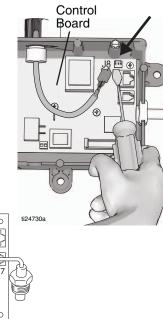
Check motor thermal switch. Unplug yellow wires. Meter should read continuity.

NOTE: Motor should be cool



### Step 4:

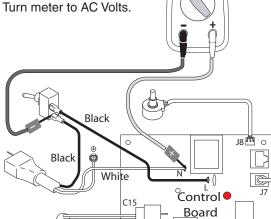
Disconnect potentiometer. Plug power cord in and turn switch ON.



#### Step 2:

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Plug power cord in and turn switch ON. Connect Probes to ON/OFF switch.



0

J11

38 334466H

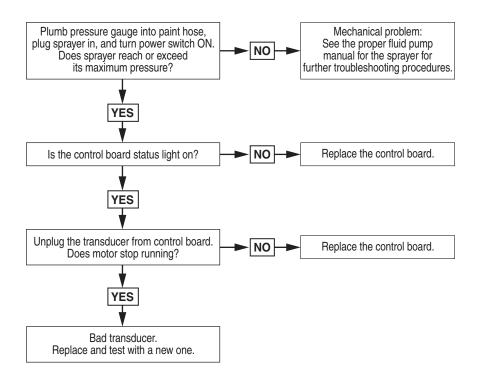
110-120 AC

## Troubleshooting

#### Sprayer Will Not Shut Off

 Perform Pressure Relief Procedure, page 13. Leave prime valve open (down) and turn ON/OFF switch OFF.  Remove control box cover so the control board status light can be viewed if available.

#### **Troubleshooting Procedure**

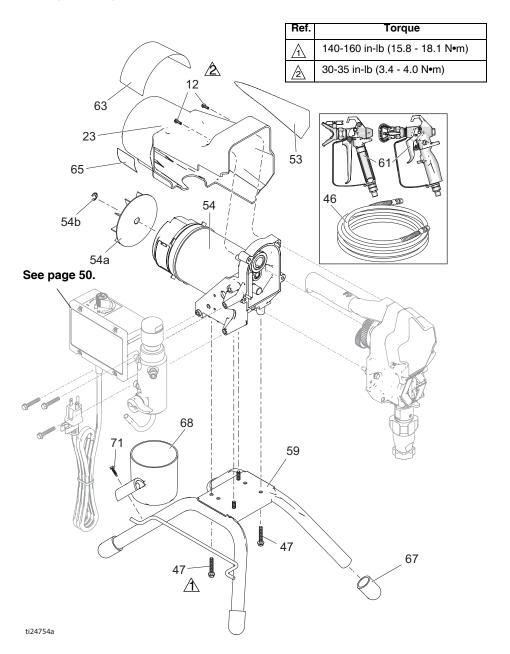


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# Stand Sprayers

## **Stand Sprayers**

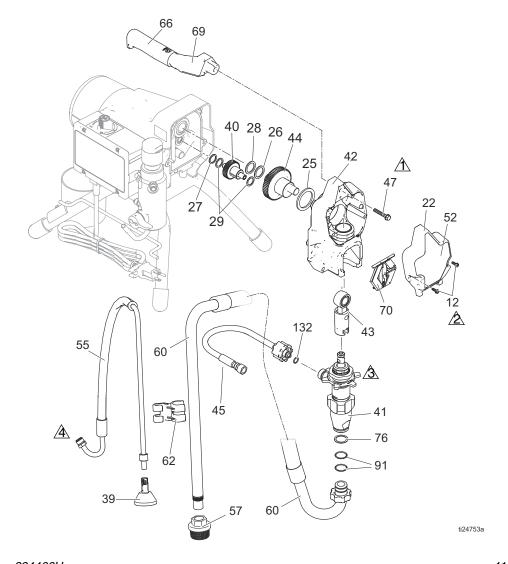
Models 17C314, 17C359, 17C361, 17C390, 17C391, 17C392, 17C409, 17E023, 17E024, 18C269, 826196



## Stand Sprayers

Models 17C314, 17C359, 17C361, 17C390, 17C391, 17C392, 17C409, 17E023, 17E024, 18C269, 826196

Γ	Ref.	Torque					
	Δì	140-160 in-lb (15.8 - 18.1 N•m)					
	2	30-35 in-lb (3.4 - 4.0 N•m)					
	3	Hammer tight					
	<u></u>	25-30 ft-lb (33.9 - 40.7 N•m)					



# Stand Sprayers

### **Stand Sprayers Parts List**

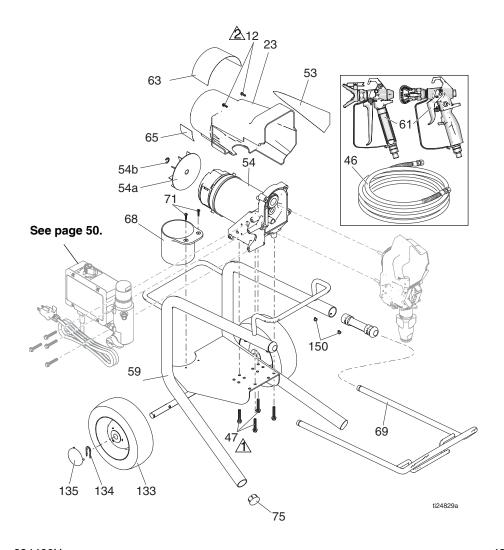
Models 17C314, 17C359, 17C361, 17C390, 17C391, 17C392, 17C409, 17E023, 17E024, 18C269, 826196

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
12	117501	SCREW, mach, hex washer hd	4	54*		MOTOR, includes 54a, 54b	1
22	17C539	COVER, front, painted	1		287015	110V / 120V	
23	15B465	SHIELD, motor,	1		287060	230V	
20	100+00	painted	1	54a	118716	RING, retaining	1
25	180131	BEARING, thrust	1	54b	248189	FAN, motor, includes	1
26	107434	BEARING, thrust	1	0		54a	•
27	116073	WASHER, thrust	1	55	246381	HOSE, drain, stand,	1
28	116074	WASHER, thrust	1			includes 39,62	
29	116079	BEARING, thrust	2	57	246385	STRAINER, 7/8-14 unf	1
33	206994	FLUID, TSL (not shown)	1	59	15E823	FRAME, standmount, includes 67	1
34▲	See page 49	CARD, medical alert (not shown)	1	60	246386	KIT, hose suction, includes 57, 62, 76, 91	1
39	241920	DEFLECTÓR, threaded	1	61	See page 49	GUN, spray	1
40	249194	GEAR, reducer	1	62	276888	CLIP, drain line	1
41		PUMP, displacement, PC	1	63▲	See page 49	LABEL, danger	1
	17C487	North America		65▲	See page	LABEL, warning	1
	17C488	Asia/ANZ/Japan			49	-	
	17C489	Europe		66	116139	GRIP, handle	1
42	24W817	HOUSING, drive, PC,	1	67	15G857	CAP, leg	4
		includes 47		68	287903	CUP, suction/drain	1
43	24W640	ROD, connecting, PC	1	69	287072	HANDLE, sprayer,	1
44		GEAR, crankshaft,	1			includes 47, 66	
		includes 25		70	17C483	COVER, pump rod	1
	24X020	395 models		71	122667	SCREW, drill, hex	1
	24X021	495 models			4.5000	washer head	
45	24W830	KIT, hose, cpld, PC,	1	76	115099	WASHER, hose	1
4.0	_	includes 132		91	117559	O-ring	2
46		HOSE, cpld, 1/4 in. x	1	132	16H137	PACKING, O-ring	1
47	49 117493	50 ft SCREW, mach, hex	9	2069	94 FLUID,	TSL, 8 oz. (not shown)	1
52		washer hd LABEL, front	1	* Foi	r motor bru	sh kit order 287735	
53	49 See page 49	LABEL, side	1			Danger and Warning lai are available at no cos	

## 395 Lo-Boy Sprayers

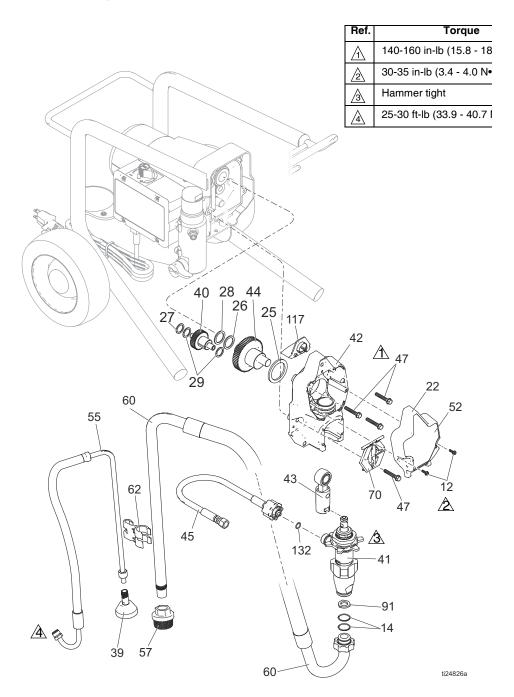
Models 17C315, 826197

I	Ref.	Torque					
	$\bigwedge$	140-160 in-lb (15.8 - 18.1 N•m)					
	2	30-35 in-lb (3.4 - 4.0 N•m)					



# 395 Lo-Boy Sprayers

#### Models 17C315, 826197



## 395 Lo-Boy Sprayers Parts List

### Models 17C315, 826197

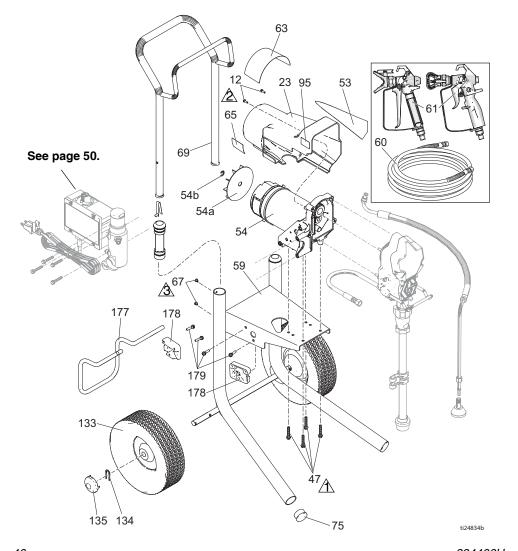
Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
12	117501	SCREW, mach, hex washer hd	4	54b	248189	FAN, motor, <i>includes</i> 54a	1
14	117559	O-ring	2	55	246381	HOSE, drain, stand,	1
22	17C539	COVER, front, painted	1		0.40005	includes 39,62	
23	15B465	KIT, shield, motor,	1	57	246385	STRAINER, 7/8-14 unf	
		painted		59	246250	FRAME, cart, lo	1
25	180131	BEARING, thrust	1	60	246386	KIT, hose suction,	1
26	107434	BEARING, thrust	1	0.4	0	includes 14, 57, 62, 91	
27	116073	WASHER, thrust	1	61		GUN, spray (not	1
28	116074	WASHER, thrust	1	60	49	shown)	4
29	116079	BEARING, thrust	2	62	276888	CLIP, drain line	1
33	206994	FLUID, TSL (not shown)	1		49	LABEL, danger	1
34▲	See page 49	CARD, medical alert (not shown)	1	65▲	See page 49	LABEL, warning	1
39	241920	DEFLECTOR,	1	68	15B870	CUP, suction/drain	1
00	241020	threaded	'	69	287488	HANDLE, assembly, lo	1
40	249194	GEAR, reducer	1			cart	-
41	17C487	PUMP, displacement,	1	70	17C483	COVER, pump rod	1
		PC, North America	•	71	122667	SCREW, drill, hex	2
42	24W817	HOUSING, drive, PC,	1			washer head	
		includes 47		75	107310	PLUG, tubing	2
43	24W640	ROD, connecting, PC	1	91	115099	WASHER, hose	1
44	24X020	GEAR, crankshaft,	1	117	15G447	PLUG, shield, painted	1
		includes 25		132	16H137	PACKING, O-ring	1
45	24W830	KIT, hose, cpld, PC, includes 132	1	133	195766	WHEEL, semi pneumatic	2
46	See page	HOSE, cpld, 1/4 in. x	1	134	15B999	CLIP, retaining	2
	49	50 ft		135	104811	CAP, hub	2
47	117493	SCREW, mach, hex	8	150	109032	SCREW, pan hd	4
		washer hd				TSL, 8 oz. (not shown)	
52	See page 49	LABEL, front	1	2008	194 FLUID,	13L, 6 02. (HOL SHOWII)	ı
53	See page	LABEL, side	1	* Foi	motor bru	sh kit order 287735	
54*	287015	MOTOR, includes 54a, 54b	1		•	Danger and Warning la are available at no cos	
54a	118716	RING, retaining	1				

# Hi-Boy Sprayers

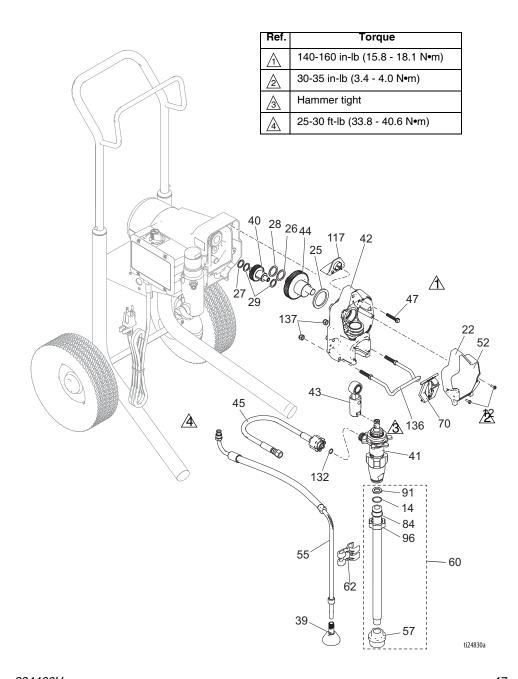
## **Hi-Boy Sprayers**

Models 17C317, 17C362, 17C408, 17E025, 17E026, 826198

Ref.	Torque					
<u>1</u>	140-160 in-lb (15.8 - 18.1 N•m)					
2	30-35 in-lb (3.4 - 4.0 N•m)					
3	23-27 in-lb (2.6 - 3.1 N•m)					



#### Models 17C317, 17C362, 17C408, 17E025, 17E026, 826198



# Hi-Boy Sprayers

### **Hi-Boy Sprayers Parts List**

#### Models 17C317, 17C362, 17C408, 17E025, 17E026, 826198

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
12	117501	SCREW, mach, hex washer hd	4	55	287952	HOSE, drain, includes 39	1
14	103413	O-ring	1	57	246385	STRAINER, 7/8-14 unf	1
22	17C539	COVER, front, painted	i	59	17C485	FRAME, cart, hi	1
23	170333 15B465	SHIELD, motor, painted	-	60	17C992	KIT, stinger tube,	
25	180131	BEARING, thrust	i			includes 14, 57, 84, 91,	
26	107434	BEARING, thrust	1		_	96	
27	116073	WASHER, thrust	1	61	See page	GUN, spray	1
28	116074	WASHER, thrust	1	00	49	OLID I : I:	
29	116079	BEARING, thrust	2	62	276888	CLIP, drain line	1
33	206994	FLUID, TSL (not shown)		63▲	See page 49	LABEL, danger	1
34▲	See page 49	CARD, medical alert (not shown)	1	65▲	See page	LABEL, warning	1
39	241920	DEFLECTOR, threaded	1	67	49	CCDEW non-hal	4
40	249194	GEAR, reducer	1	67 69	109032 287489	SCREW, pan hd HANDLE	4 1
41		PUMP, displacement,	1	70	17C483	COVER, pump rod	1
		PC		75	108691	PLUG, tubing	2
	17C487	North America		75 84	15B652	WASHER, suction	1
	17C488	Asia/ANZ/Japan		91	115099	WASHER, hose	1
	17C489	Europe		96	15E813		1
42	24W817	HOUSING, drive, PC,	1	117	15G447	NUT, jam PLUG, shield, painted	1
		includes 47		132	16H137	PACKING, O-ring	1
43	24W640	ROD, connecting, PC	1	133	106062	WHEEL	2
44		GEAR, crankshaft,	1	134	15B999	CLIP, retaining	2
		includes 25		135	104811	CAP, hub	2
	24X020	395 models		136	17C990	HANGER, pail	1
	24X021	495 models		137	111040	NUT, lock, insert, nylon	2
45	24W830	KIT, hose, cpld, PC,	1	177	15D281	HANGER, stand, cart	1
40	C	includes 132	4	177	100201	(Models 17C408,	
46	See page 49	HOSE, cpld, 1/4 in. x 50 ft	1			17E025, 17E026)	
47	117493	SCREW, mach, hex	8	178	15C982	CAM, cart (Models	2
77	117433	washer hd	O			17C408, 17E025,	
52	See page	LABEL, front	1			17E026)	
0_	49	,	•	179	114531	SCREW, mach, HWH	4
53	See page	LABEL, side	1			(Models 17C408,	
	49	,		0000	04 ELLID	17E025, 17E026)	4
54*		MOTOR, includes 54a, 54b	1	206994 FLUID, TSL, 8 oz. (not shown) 1			ı
	287015	110V / 120V		* Foi	motor brus	sh kit order 287735	
	287060	230V					
54a	118716	RING, retaining	1			Danger and Warning labe	els,
54b	248189	FAN, motor, <i>includes</i> 54a	1	tags,	and cards	are available at no cost.	

## Accessories and Labels

## **Accessories and Labels**

Sprayer Model	Ref. 34 Card, Medical Alert 🛦	Ref. 46 Hose, 1/4 in. x 50 ft	Ref. 52 Label, Front	Ref. 53 Label, Side	Ref. 61 Gun, Spray	Ref. 63 Label, Danger ▲	Ref. 65 Label, Warning ▲
17C314 17C315 17C317	222385 #	240794	17C823	17C824	288420	15B516 &	195793 &
17C359 17C361 17C362	222385 #	240794	17C865	17C874	288438		16G596 \$
17C390 17C408	17A134 %	240794	17C823	17C824	288427/ 288436	15H087 @	195792 @
17C391	17A134 %	240794	17C823	17C824	288427/ 288436	15H086 *	195792 @
17C392	17A134 %	240794	17C963	17C962	17C926	15H087 @	195792 @
17C409	17A134 %	247340	17C856	17C859	16X214	15H087 @	195792 @
17E023 17E024 17E025 17E026 18C269	222385 #	240794	17E046	17E047	288438		16G596 \$
826196 826197 826198	222385 #	826079	17C825	17C826	826085	15B516 &	195793 &

288526 - Kit, accessory, hopper

<sup># -</sup> English, Spanish, French

<sup>% -</sup> English, Chinese, Korean

<sup>&</sup>amp; - North America

<sup>@ -</sup> Asia/ANZ

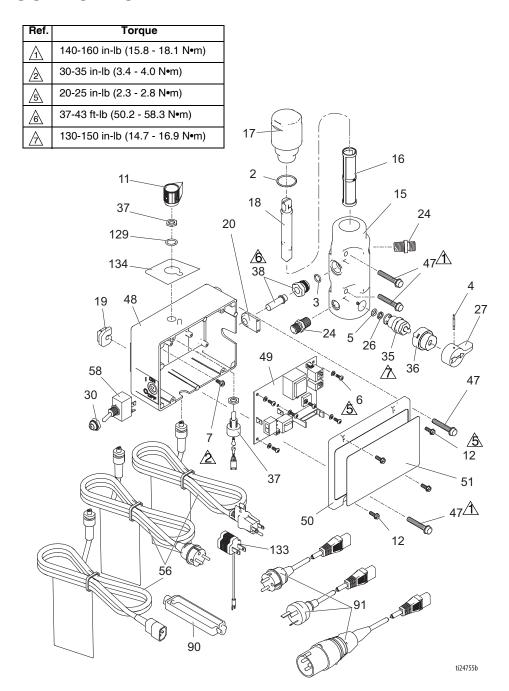
<sup>\$ -</sup> Europe

<sup>\* –</sup> Japan

<sup>▲</sup>Replacement Danger and Warning labels, tags, and cards are available at no cost.

# Control Box

### **Control Box**



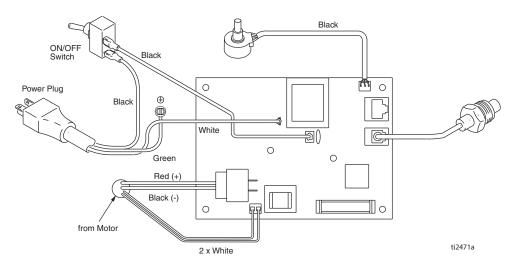
### **Control Box Parts List**

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
2	117828	PACKING, o-ring	1	49		CONTROL, board	1
3	111457	PACKING, o-ring	i		246378	110V, UK	-
4	111600	PIN, grooved	i		246379	120V, US/Japan	
5	277364	GASKET, seat, valve	1		246380	230V,	
6	115494	SCREW, mach,	6			Europe/Asia/ANZ	
U	113434	Phillips, pan hd	O		24X292	230V, China	
7	115498	SCREW, mch,	1		24X752	230V, 495 models,	
•	110100	slot/hex, wash hd	•			3000 psi/207 bar	
11	116167	KNOB, potentiometer	1		24X751	230V, 495 models,	
12	117501	SCREW, mach, hex	4			3300 psi/228 bar	
		washer hd		50	276882	COVER, control	1
15		MANIFOLD, fluid	1		287098	DIGITAL, display	
	15G455	Models without				includes 51	
		pressure gauge		51	. = = =	LABEL, control	1
	15T811	Models with pressure			15K393	ULTRA/Classic S	
		gauge			15B373	Ultimate NOVA	
16		FILTER, fluid	1		15K400	Models with display	
	246425	30 mesh		56		CORD, power	1
	246384	60 mesh, original			15J743	US/Japan	
	246382	100 mesh			253368	UK	
	246383	200 mesh			253369	Europe, CEE 7/7	
17	287902	CAP, manifold,	1		253373	Multicord, Asia/ANZ	
		includes 18		58		SWITCH, toggle	1
18	15B071	INSERT, filter	1		195429	120V, US/Japan	
19	15B118	BUSHING, motor wire			117492	110V / 230V,	
20	15B120	GROMMET,	1			Europe/Asia/ANZ/UK	
0.4	100150	transducer	•	90	195551	RETAINER, plug,	
24	162453	NIPPLE, (1/4 npsm x	2			adapter	0
26	15E022	1/4 npt) SEAT, valve	1			Multicord models	2
27	187625	HANDLE, valve, drain		04		CEE 7/7 models	1
	195428		1	91	040004	CORD SET, adapter	1
30 35		BOOT, toggle VALVE, drain,	1		242001	Europe	
35	239914	includes 5, 26	1	400	242005	Australia	
36	224807	BASE, valve	1	129	158674	O-ring, packing	1
37	17D888	POTENTIOMETER,	i	133	244285	ADPTER, Japan	1
37	170000	assembly	'		115523	GAUGE, pressure,	1
38	243222	TRANSDUCER,	1			fluid, not shown (on	
00	LIGHT	pressure control,	•	104		select models)	
		includes 3		134		LABEL, pressure, adjustment	
47	117493	SCREW, mach, hex	4		17P737	Other models	1
		washer hd			17P738	Model 17C409	i
48	276868	BOX, control	1		700	5451 17 5 100	'

# Wiring Diagrams

# **Wiring Diagrams**

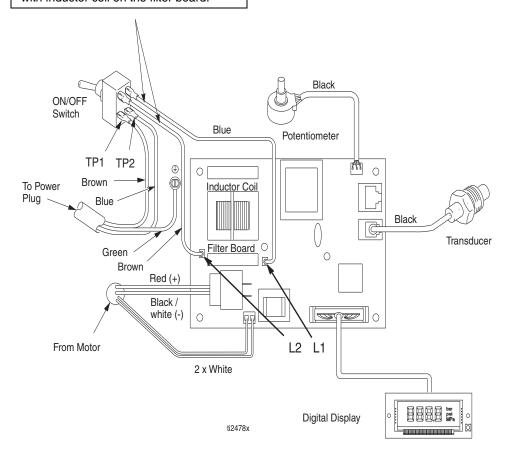
### 110/120V



#### 230V

#### NOTICE

Heat from inductor coil of filter board may destroy wire insulation that comes in contact with it. Exposed wires could cause shorts and component damage. Bundle and tie loose wires so none lay in contact with inductor coil on the filter board.



# Technical Specifications

# **Technical Specifications**

Ultra 395/495 PC Classic, Ultra 395 PC, Ultimate NOVA 395 PC, Classic S 395/495 PC, Ultra 395 PC Pro						
	US	Metric				
Sprayer						
Maximum fluid working pressure						
Ultra 395/495 PC Classic	3000 psi	207 bar, 20.7 MPa				
Ultra 395 PC, Ultimate NOVA 395 PC, Classic S 395/495 PC, Ultra 395 PC Pro	3300 psi	228 bar, 22.8 MPa				
Maximum Delivery (395 models)	0.54 gpm	2.0 lpm				
Maximum Tip Size (395 models)	0.023	0.023				
Maximum Delivery (495 models)	0.60 gpm	2.3 lpm				
Maximum Tip Size (495 models)	0.025	0.025				
Fluid Outlet npsm	1/4 in.	1/4 in.				
Cycles (395 models)	700 per gallon	185 per liter				
Cycles (495 models)	581 per gallon	154 per liter				
Generator Minimum	3000 W	3000 W				
110–120V, A, Hz	110–120V, A, Hz 1Ø, 13, 50/60					
220-240V, A, Hz	1Ø, 7, 50/60					
Dimensions						
Height						
Stand	18.5 in.	47 cm				
Lo-Boy	22.5 in.	57.2 cm				
Hi-Boy	28.25 in. (Handle down) 38.25 in. (Handle up)	71.8 cm (Handle down) 97.2 cm (Handle up)				
Length						
Stand	16 in.	40.6 cm				
Lo-Boy	26.5 in.	67.3 cm				
Hi-Boy	23.25 in.	59.1 cm				
Width						
Stand	14 in.	35.6 cm				
Lo-Boy	20 in.	50.6 cm				
Hi-Boy	20.5 in.	52.1 cm				
Weight						
Stand	43 lb.	20 kg				
Lo-Boy	63 lb.	29 kg				
Hi-Boy	66 lb.	30 kg				

# Technical Specifications

Ultra 395/495 PC Classic, Ultra 395 PC, Ultimate NOVA 395 PC, Classic S 395/495 PC, Ultra 395 PC Pro							
	US Metric						
Noise** (dBa) @ 70 psi (0.48 MPa, 4.8 bar)							
Sound pressure	90 dBa						
Sound power	100 dBa						
Materials of Construction							
Wetted materials on all models  zinc- and nickel-plated carbon steel, nylon, stainless steel, PTFE, Acetal, leather, UHMWPE, aluminum, tungsten carbide, polyethylene, fluoroelastomer, urethane							
Notes							
* Startup pressures and displace	* Startup pressures and displacement per cycle may vary based on suction condition,						

- discharge head, air pressure, and fluid type.
- \*\* Sound pressure measured 3 feet (1 meter) from equipment. Sound power measured per ISO-3744.

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